

★ Theodolite

★ Theodolite: A modern theodolite is Compact, light in weight, simple in design and can be used rough. All the movable parts and scales are fully enclosed and virtually dust and moisture proof. The size of a theodolite is defined by its lower graduated circle.

✓ A 20cm theodolite means the diameter of the graduated circle of the lower plate is 20 cm. ($\Rightarrow \text{Dia} = \text{length}$)

• The size of theodolite varies from 8 to 25 cm.
 • The primary function of a theodolite is to measure horizontal & vertical angle accurately.

★ Purpose of Theodolite:

- (i) To measure horizontal & vertical angle precisely
- (ii) To measure horizontal & vertical distance indirectly.
- (iii) Ranging or layout of curve.

▷ Horizontal Plane: Distance b/w. Left & Right.

▷ Vertical Plane: Distance b/w. Top & Bottom.

★ Types of Theodolite (Based on Transition):-

① Transit theodolite: In this telescope (line of sight/eye or rotated) can be rotate by revolving the telescope through 180° in vertical plane about horizontal axis / transverse axis / transverse axis.

② Non-Transit Theodolite: line of sight / telescope can't be revolve by revolving the telescope 180° in the vertical plane.

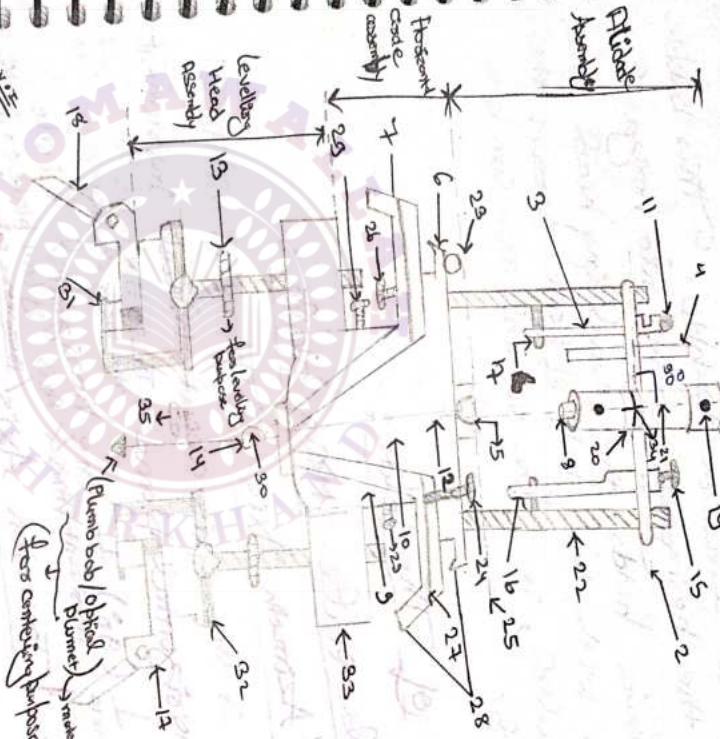
• It is plain theodolite

Ex: Y-Theodolite, Everest theodolite.

Transit Theodolite: Theodolite is said to be a transit one when its telescope can be revolved through 180° in a vertical plane about its horizontal axis, thus directing the telescope in exactly opposite direction.

The vertical circle is rigidly fixed to the telescope and rotates with the telescope.

Various parts of Theodolite:



(Plumb bob/optical plummet) for centering purpose

1. Telescope
2. Transmition axis / horizontal axis
3. Transmition frame
4. Vertical circle
5. Plate level / vernier plate
6. Upper plate (main plate)
7. Lower plate (vernier)
8. Eye piece (eyepiece)
9. Outer spindle (for rotation)
10. Inner spindle (for rotation)
11. Altitude bubble
12. Inner axis
13. Leveling screws / for centering
14. Hook screw / clamp screw
15. Vertical tangent screw
16. Vertical tangent head
17. Tripod head
18. Tripod leg
19. Target sight
20. Diaphragm
21. Line of sight (from eye piece to object)
22. Standard (A shape)
23. Plate bubble / bubble
24. Upper plate clamping screw
25. Axis of plate bubble
26. Lower plate clamping screw
27. Graduated disc
28. Horizontal circle assembly (Screw up upper clamping)
29. Tangent screw / slow moving screw
30. Vertical axis
31. Clamping nut
32. Triplet
33. Triplet clamping nut
34. Cross hairs which includes

NOTE:

- The size of theodolite is represented by the size of lower (main scale) plate.
- Greater the size of plate represent greater accuracy.
- Vertical circle rigidly fixed to the telescope.
- Lower plate attached with outer spindle & upper plate is attached with inner spindle.

① Alidade Assembly: It is the top most assembly of the shape of letter A, forming a telescope by two standard of the shape of letter A, forming a U-frame (which rest on the horizontal circle upper plate) and the vertical circle. An altitude bubble is attached to the standards.

② Horizontal Circle Assembly: It consists of two plates the lower and the upper. The lower plate or main plate carries the main scale and the upper plate carries vernier scale. Normally two plates level are attached to this assembly.

③ levelling Head Assembly: It is the bottom-most assembly which is screwed on to the top of the tripod. At its base is the tribrach which contains three or four screws and a circular bubble. This bubble is used to put the horizontal circle into horizontal plane. A locking device holds the levelling head and tribrach together. With the help of foot screws the instruments can be levelled, i.e. the vertical axis can be made truly vertical.

* Important term of Theodolite:

① Lower Plate / Scale Plate / Main Plate:

① Vertical Axis / Azimuth Axis: The vertical axis

of the theodolite is the axis about which instrument rotate in the horizontal plane. This is the axis about which the lower & upper plate rotate.

Vertical axis is $\perp$ (90°) to the horizontal circle & parallel to which axis those $\perp$ to horizontal axis. Horizontal Axis & Axis of level plate or plate bubble.

② Horizontal Axis / Torsion Axis / Transverse Axis: The horizontal axis of the theodolite is the axis about which instrument rotate in vertical plane.

Horizontal axis is $\perp$ (90°) to the vertical axis and vertical circle & line of collimation (or line of sight).

Note: ① Line of collimation must be parallel to axis of altitude level. ② Axis of spirit level parallel to horizontal axis.

1) Horizontal circle must be $\perp$ to vertical axis

② Vertical circle must be $\perp$ to horizontal axis

③ Axis of plate level must be $\perp$ to vertical axis

④ Line of sight or collimation always be $\perp$ to horizontal axis and line is properly horizontal

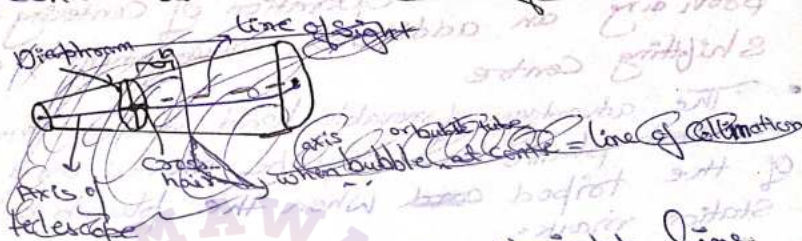
⑤ For horizontal position of telescope and for altitude bubble at the centre readings and vertical circle must be zero.

⑥ Line of Sight, Transmitter Axis (Horizontal Axis) & Vertical Axis must meet at Common point (termed as centre of instrument)

③ Line of Sight

③ Line of Sight : It is an imaginary line passing through intersection of cross hairs of diaphragm & optical centre of objective (or object vane).

→ When line of sight in horizontal plane (or when Axis of level plate) are at centre is called "Line of Collimation".

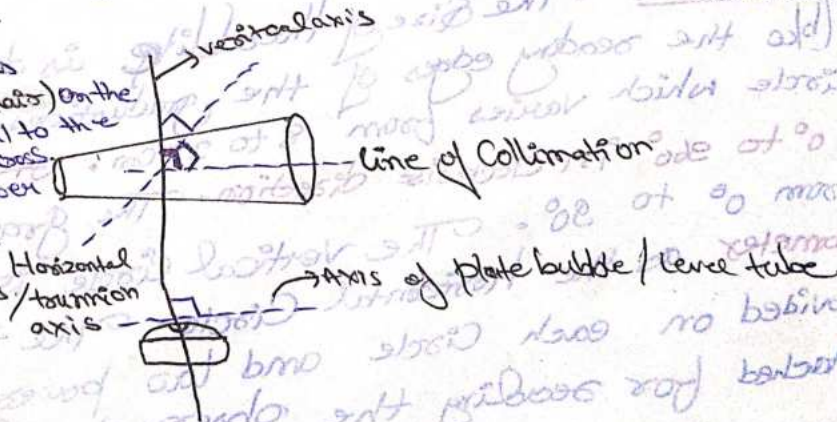


④ Axis of level tube / Plate bubble : It is a straight line tangential to the longitudinal curves of level tube as it is Center. Axis of level tube is horizontal when bubble at Centre.



* Stadia diaphragm

The Stadia diaphragm has three horizontal cross wires (hairs) on the diaphragm cross in addition to the horizontal wire two parallel cross wires, one upper and one lower are called Stadia. Stadia is used to calculate the horizontal distance from the level to the yard.



(Line of sight is maybe inclined (that is it is in upward & downward) But line of collimation not be inclined it is exist only when telescope is straight. (i.e. telescope is perfectly horizontal))

⑤ levelling screws / foot screws :

The levelling head is provided with three or four levelling screw. Generally three levelling screw is more prefer because it's done very fast levelling. It is assemble b/w tribrach & triivet.

⑥ Plumb Bob or Optical Plumet and Shifting Centre :

A plumb bob is suspended from the vertical axis of the theodolite to be centred over the station from where the measurement are made. The operation of centering is facilitated by providing an additional arrangement, a movable head or shifting centre.

- The advantages of movable head is that the theodolite and the attached plumb line may be moved and clamped independent of the tripod ~~and~~ when the plumb bob is exactly over the station mark.
- Centering should always be accurate within 2 mm.

⑦ Level tube : Two level tube are provided on the horizontal circle upper plate for levelling the theodolite quickly. Of the two, one is placed parallel and the other at right angles to the line of sight. The level tube parallel to the line of sight should be more sensitive. Since, it is controls the horizontal axis and therefore the verticality of the plane of rotation of line of sight.

⑧ Circle : The size of theodolite is defined by the diameter (b/w the reading edges of the graduations) of the horizontal circle which varies from 8 to 25 cm. It is graduated from 0° to 360° in clockwise direction. The graduation on it are from 0° to 90° . The vertical circle is usually of the same diameter as the horizontal circle. The two verniers are provided on each circle and low power magnifiers are attached for reading the observed values.

★ Shifting level : Some theodolite are fitted with shifting level & is use to measure horizontality of transit or horizontal axis.

② Clamp - & Tangent Screws : Two sets of clamp and tangent screws are provided on the horizontal circle to control the motion of the telescope about the vertical axis. One set of clamp and tangent screw is provided to control the movement of telescope about the horizontal axis of theodolite.

• The tangent screws engages possible also movement for accurate setting after the clamp have been tightened.

• When both clamp screws are tightened, the lower and upper plates along with the telescope and the vertical circle are fixed with reference to the vertical axis and levelling base.

• Fine motion are possible with tangent screws.

• If the lower tangent screw is turned, both the lower & upper plates rotate together as a single unit about the vertical axis with reference to the levelling head.

• If the upper tangent screw is turned, the upper plate rotates about the vertical axis relative to the lower plate.

• When the lower plate is clamped and the upper clamp screw is loosened, the upper plate with the telescope and vertical circle can be rotate about the vertical axis relative to the lower plate. If the lower tangent screw is operated, the lower plate turns slowly relative to the levelling head, even though the upper ~~clamped~~ and lower plates are clamped together.

• When the upper plate is clamped and the lower clamp screw is loosened, the upper plates rotate as a single unit about the vertical axis with reference to the levelling head.

• If the upper tangent screw is operated, the upper plate can be made to turn slowly even though the lower plate remains clamped to the levelling head.

• When both the clamps are loosened both the plates becomes free and can be rotate independently about the vertical axis. There is no point in operating ~~the~~ either tangent screws.

≡ Note : - No tangent screws will function until the corresponding clamp screws has been set.

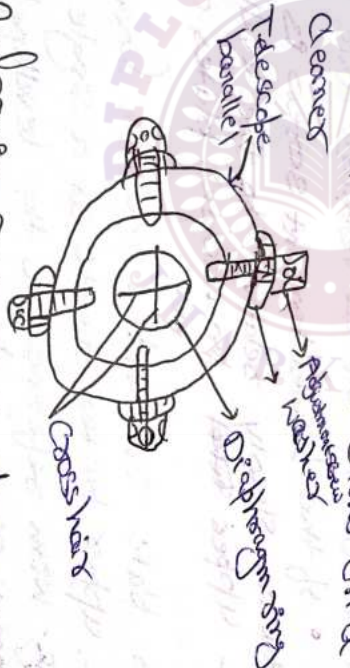
Telescope: A telescope of either internal or external focusing type is provided.

- To facilitate transmitting it is convenient to provide an internal focusing rather than the external focusing in telescope.
- The magnification range from 15 to 30 diameters

① External focusing Telescope: In external focusing telescope involves adjustment made to the outer barrel or housing of the telescope.

- A telescope in which focusing is achieved by the external movement of the objective tube is known as an external focusing telescope. The movement is done with the help of a focusing screw.

→ The external focusing telescope is like the camera: you turn a ring on the outside to make blurry things look sharper, just like when you twist the lens on a camera to make a picture clearer.



② Internal focusing Telescope: In internal focusing telescope, the adjustments for focusing occur within the main body of the telescope itself.

- A telescope in which focusing is achieved internally with a negative lens is called an internal focusing telescope. The objective (objective) and the eyepiece are kept at a fixed distance and focusing is achieved by double concave lens mounted in a short tube capable of sliding axially to and - fro b/w the eyepiece and the objective. Focusing is achieved by moving the negative lens with a focusing screw.

The 'retinal bearing telescope' is more like a 'binocular'. You don't have to twist anything outside, instead, you adjust something inside to make things look clearer, just like when you adjust the little wheel in middle of binocular (part) to see things better.



Diaphragm of telescope

* Subsequent Terminology in theodolite:

• Centering: The process of setting the theodolite exactly over the ground station mark is known as centering.

→ A plumb bob is used for precise centering.

→ Optical plummet used for in windy condition to centering theodolite.

(In this a stone is freely fall from centering ball).

• Transiting: This is the operation of revolving the telescope through 180° in vertical plane about its horizontal axis, transverse axis / trunion axis. is called 'Transiting'.

→ It is also known as 'Plunging and Reversing'.

• Right face (Observation): When the vertical circle of a theodolite is on the right ^{hand side} of the observer, the position is called 'right' and the observation made is called 'face right observation'.

• Left face (Observation): When the vertical circle of a theodolite is on the left hand side of the observer, the position is called 'left face' and the observation made is called 'left face observation'.

• Left face observation: By taking the mean of both face readings, the collimation ^{error} (line of collimation) is eliminated.

$$\text{Error} = \frac{\text{face left} - \text{face right}}{2}$$

• Swinging: It is the process of turning or revolving the telescope in the horizontal plane about its vertical axis is called 'swinging'.

→ Right swinging: When the telescope rotate in clockwise direction.

→ Left swinging: When the telescope rotate about anti-clockwise direction.

⇒ By taking the mean of the right sight and the left sight observation, the effect of errors due to friction or backlash in the moving part is eliminated.

○ Telescope Normal: ^{Direct} The telescope is said to be normal or direct when its ^{Vertical Circle} ~~Vertical Circle~~ is to the left of the observer ^{(i.e. the part containing the bubble (altitude) bubble is up.)} and the bubble (altitude) bubble is up.

○ Telescope Inverted: The telescope is said to be inverted when its vertical circle is to the right side of the observer and the bubble is down ward (it occurs when theodolite is transit).

○ Axis of telescope: It is the line joining the optical centre of the object glass to the centre of the eyepiece

○ Leveling in: It is the process of establishing intermediate points with theodolite on a given straight line whose ends are intervisible (i.e. it is case of direct ranging).

○ Balancing In: It is the process of establishing intermediate points with theodolite on given straight line whose ends are not intervisible. (i.e. it is the case of indirect ranging)

○ Changing face: Changing face means the operation of bringing the telescope from face left to face right or → The face is changed by transiting and swinging the telescope.

⇒ The errors that are eliminated by changing the face ~~area~~ or double sighting are:

- (i) Errors due to line of collimation not being perpendicular to the horizontal axis.
- (ii) Errors due to horizontal axis not being perpendicular to the vertical axis.
- (iii) Errors due to line of collimation not being parallel to the axis of the altitude level or plate level.

⇒ Error = face sight observation - face left observation

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• Double sighting: It is the process of measuring the horizontal or vertical angle twice, one with telescope in normal condition and another with telescope in inverted condition.

• Leveling head: It consists of two parallel plates that are separated by three levelling screws. Upper parallel plate is known as fixed and lower parallel plate is known as float.

→ levelling head provided a balanced level to the instrument.

→ It support the upper part of the instrument.

• Shifting head: Shifting head allows slight movement of instrument in horizontal direction remains the tripod station.

→ After completion of levelling, it is used to exact centring of the instrument.

• Index frame: It is the T-shaped frame carrying the vernier of the vertical circle. It is also known as vertical frame & vertical arm.

→ It is also known as clipping arm and horizontal arm in index or vernier arm.

• Altitude bubble: It is placed on the vernier frame and used to make the horizontal axis truly horizontal.

• Vertical circle: Vertical circle is attached to the rotation axis.

→ It provides the main scale reading for the vertical angles.

→ Below motion screw is used to accurate target of an object.

* Horizontal angle measurements:

• If the theodolite is clamped (fix) & upper is unclamped (loosened) we can measure horizontal angle as there is relative motion b/w main scale & vernier scale.

• Upper clamped screw is clamped but lower clamped screw is unclamped then both plates moves together in same direction for that condition it means horizontal angle.

→ Both upper & lower plate screw is clamped then there is no movement b/w plates.

★ Lower Plate : lower plate monolithically constructed with outer spindle.

- It provide main scale reading of a horizontal angle.
- It is also known as scale plate, main plate or horizontal plate.
- It is graduated from 0° to 360° in clockwise direction and reversals.
- Each degree part is divided into three equal parts.
- Hence, the minimum reading that can be read from the main scale is $20'$. (20 minutes)

Main scale / lower plate $\rightarrow$ least count (l.c) = $20'$

- For central the lower plate, a lower clamp screw and sliding motion screw or tangent screws are used.

★ Upper Plate : upper plate monolithically constructed with inner spindle.

- At upper plate the Vernier Scale is attached in opposite direction.
- Upper plate also known as Vernier plate
- The Vernier Scale is graduated into ~~seconds~~ minute & second in clockwise & anticlockwise direction.
- Each minute division is divided into three equal parts.
- Hence, the minimum reading that can be read from the Vernier scale is $20''$. (20 seconds)

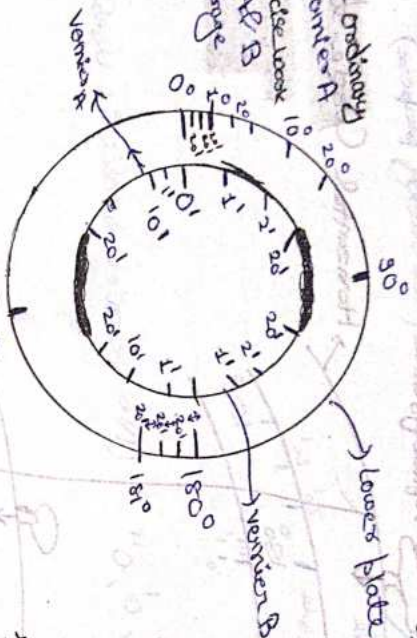
Vernier scale / upper plate $\rightarrow$ least count (l.c) = $20''$

- We can observe in upper plate & lower plate in this in 0° from lower plate.
- In upper plate Vernier B 0° lies on the main scale in 180° from lower plate.

Note:

When we have ordinary vernier we use vernier A to get the least count

(i) When we have precise look we use vernier A & B & take average

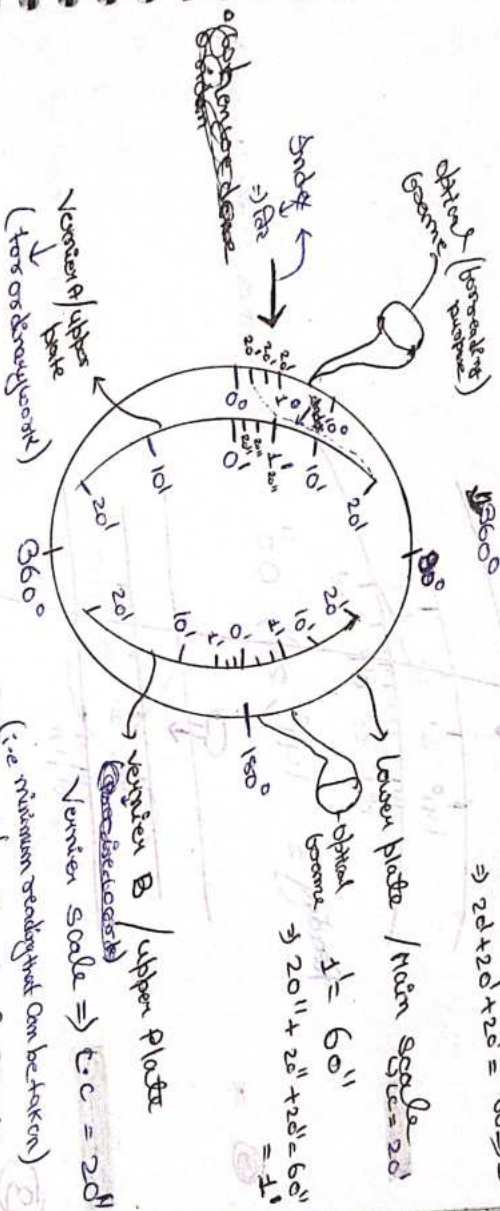


$$1^\circ = 60'$$

$$\Rightarrow 20' + 20' + 20' = 60' = 1^\circ$$

$$1^\circ = 60'$$

$$\Rightarrow 20' + 20' + 20' = 60' = 1^\circ$$



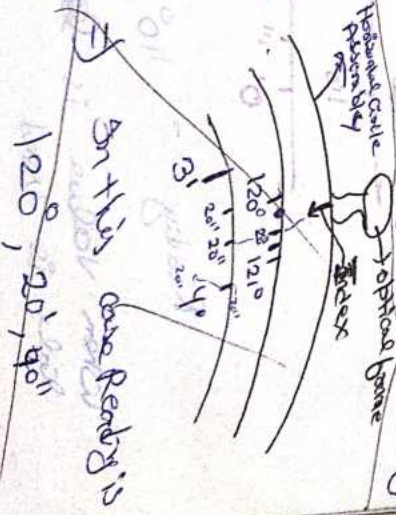
Note: Hence, Overall least count of horizontal circle (combination of lower plate & upper plate) $\Rightarrow$ LC = 20".

To get an observation, first determine the value of scale reading in degrees & minutes up to the last scale division passed by the vernier zero (index). Add to this the vernier reading. A vernier reading is obtained by locating the vernier line, which coincides with the main scale. The number of that vernier line is then multiplied by the least count of the vernier to get the reading.

Examples



In this case reading is 151.1'



In this case reading is 120°, 20', 40"

* Fundamental Axes of theodolite: refers to the primary lines or axes around which the instrument operates. These axes are essential for accurate measurement and determining any position.

(i) Vertical Axis

(ii) Horizontal Axis

(iii) Line of Collimation or axis of ~~the~~ altitude level/bubble and Altitude level axis (Altitude bubble axis)

(iv) Bubble line (level tube or plate bubble)

(v) Plate level Axis: axis of plate level/bubble. It is perpendicular to the vertical axis when the bubble is at the centre.

(vi) Axis of Striding level.

* Adjustment in theodolite:

~~There are three adjustments which are done before starting the observation~~

- Theodolite has two types of adjustment - temporary & permanent
- Temporary adjustment one to be done at every station ^{where the instrument is set up.}
- Permanent adjustment deals with the fundamental lines and their relationships and should be done once in a while to ensure that the instrument is properly adjusted.

* Temporary adjustment of theodolite:

These are the adjustments which are done before making the observation at every setup of the instrument. They consist of setting up the theodolite, levelling it, and focusing the eyepiece & objectives.

~~Step 1: Setting up the theodolite~~

Step 1: Setting up the theodolite:

1. Consist of Centring the theodolite over the station and its approximate levelling by tripod legs and adjust height

Step 2

2. Centring: This involves setting the theodolite exactly over the station mark ^{on the ground} on the station peg. Or we find center point of instrument

• Approximate levelling: This involves levelling the instrument with the legs of the tripod i.e. by bringing the small circular bubble provided on the tribrach in the centre.

Notes: When the leg is moved ~~radially~~ radially, the plumb bob is shifted in the direction of the leg without affecting the plate level appreciably.

- When the leg is moved circumferentially, the instrument tilts and the plate levels are affected but the plumb bob position is not affected appreciably.

Step 2: levelling up:

This means making the vertical axis truly vertical. This is done with the help of foot screws.

Step 3: focusing: or elimination of Parallax:-
It consists of focusing the eyepiece & the objective.

→ focusing the eyepiece: This operation is done to make the cross-hair appear clearly visible. The following steps are:-
(i) The telescope is directed toward the sky or a sheet of white paper held in front of the objective.

(ii) The eyepiece is moved in or out until the cross hair appear clearly and distinct.

→ focusing the objective: This operation is done to bring the image of the object in the plane of the cross hair.
The following steps are:-

(i) The telescope is directed toward the object.

(ii) The focusing the screws is turned until the image appear clear and sharp.

• (focusing of eyepiece & focusing of objective also known as elimination of Parallax.)
⇒ Temporary adjustment of the double steps are

(i) Initial setting (not mandatory) / not count in adjustment

(ii) Centering

(iii) levelling (done with the help of levelling ^{or foot} screws)

(iv) focusing of eye piece

(v) focusing of objective lens.

(Overall ⇒ ^(setting over the station) Centering → levelling → focusing (or elimination of parallax).)

• Parallax:- It is an error occurred when image formed by objective lens is not in the same plane with cross hair of telescope.
or, it is the apparent movement of the image relative to the cross-hair when the image formed by the objective doesn't fall in the plane of the cross-hair.

★ Permanent Adjustment of Theodolite

- Aim → To establish or determine relation b/w fundamental lines of theodolite.

• The permanent adjustment of a theodolite are so arranged in sequence that the next adjustment does not disturb the result obtained from the previous adjustments.

→ Order of permanent adjustment :

- (i) Make the plate bubble central to their own when the vertical axis of the theodolite is truly vertical. (plate level test)
→ vertical axis should be $\perp$ to axis of level tube.
 - (ii) (Cross-hairing Test) - Make the vertical cross hair lies in a plane perpendicular to the horizontal axis.
 - (iii) (Collimation in Azimuth test) - Make the line of sight $\perp$ to the horizontal axis. or (line of collimation parallel to horizontal axis)
 - (iv) (Spire test) : Make the horizontal axis $\perp$ to the vertical axis.
 - (v) Make the telescope bubble central when the line of sight is horizontal. (Bubble tube adjustment) (adjustment of altitude level)
 - (vi) (Vertical arc test) - Make the vertical circle indicator zero when the line of sight is $\perp$ to the vertical axis.
(axis of level tube (bubble tube) should be parallel to line of collimation)
- ⇒ Order of permanent Adjustment :
- (i) Plate level test → (first test)
 - (ii) Cross hair ring Test
 - (iii) Collimation in Azimuth test
 - (iv) Spire Test
 - (v) Bubble tube Adjustment test
 - (vi) Vertical Arc Test → (last test)

★ Measurement of Horizontal Angle :-

① Repetition method :- This method is used to measure a horizontal angle to a given degree of accuracy. The average horizontal angle is obtained by taking average of two angle observations with face left and face right.
More accurate & less error but more time consuming

② Repetition method :- It is generally preferred when several angles are to be measured at a particular station. All the angles are measured successively and finally horizon is closed. face left observation are done in clockwise direction while face right should be made in anticlockwise direction. Closing the horizon are used in repetition method. Start angle is 0 and final / last angle is 360° . It is used when several angles measured face left & face right

③ Measurement of Direct angle / included angle :- An angle measured clockwise from preceding line to next line is called direct angle.

④ Measurement of Deflection angle :- A deflection angle is made b/w prolongation of preceding line and following line. When angle is measured clockwise is called right deflection angle & when measured anticlockwise is called left deflection angle.

* Measurement of Horizontal angles

- While taking the observation, both the verniers are read. It eliminates the error due to the axis of vernier plate not coinciding with the axis of the main plate.
- The vernier A is initially set to zero of the circle for convenience only. It may be set to any other reading e.g. 30° , 60° , 90° etc. In each case the initial reading on the starting station is called 'initial zero'.
- If the lower plate is clamped (fix) & upper plate is unclamped (loosened), we can measure horizontal angle.

→ A horizontal angle is measured either by the method of repetition or by reiteration method.

* Comparison of Repetition method vs Reiteration method

- 1) By Repetition method :- • Measurement of Simple angle or (simple)
• When accuracy is needed beyond least count of instrument with closely graduated circle.
• It is more accurate & less errors.
• More time consuming method & chances of personal errors (generally six time repetitions are done, then ^{time factor} with the telescope normal and then ^{time} with the telescope inverted for right horizontal angles measure several times (generally six times) ^{measurement} and then divided by number of repetition, it gives finer degree than least count.

2) By Reiteration method :-

- This method is used for ~~the~~ triangulation survey.
- For face left, the observation should be made in clockwise direction, whereas for face right, they should be made in anticlockwise direction.
- Where number of angles may be required at ~~one~~ one station by the instrument with finely graduated circle.

Note :- Errors due to eccentricity of vernier and center are eliminated by taking both vernier reading.

* Types of theodolite

► Based on method of obtaining Reading →

(i) Precise Optical theodolite: Mostly used for astronomical work
Or Electronic theodolite
Least Count = $1''$ (1 second)

(ii) Verrier theodolite: It consist of two vernier scale for measuring angle more precisely.
• upper plate of a transit theodolite has two verniers which are diametrically opposite to each other.
• It is also known as transit theodolite.

$$L.C = 20'' \quad (20 \text{ second}).$$

► Based on size of plates →

(i) 8-12 cm theodolite: Used for ordinary work
• Its lower plate dia is 8 to 12 cm

(ii) 12-25 cm theodolite: used for high precision work like triangulation.

• Its lower plate dia is 8 or 12 to 25 cm.

* Micro-optic theodolite: Or Microscopic theodolite.

theodolite and is used in geodetic survey & military survey.
• A micrometer is used to measure the reading in this theodolite

• Micrometer is used to take reading in microscopic or micro-optic theodolite.

$$L.C = 2'' \quad (2 \text{ second})$$

* Error due to eccentricity of inner & outer vertical axes:- If the center of the graduated circle plate does not coincide with the center of the vernier plate, the angle recorded by either of the verniers is incorrect. To eliminate the error due to this source, observe both the verniers and take the mean value.

* Error due to eccentricity of Vernier:- If the line joining the centers of the lower horizontal plate verniers do not pass through the center of the vertical plate, an error in the measured horizontal angles is introduced. The error may be eliminated by taking the mean of the two values by reading both the verniers.

- ⑤ The process of turning the telescope in the theodolite in vertical plane through 180° about the transverse axis is called Swinging ⑥ Centring ⑦ Transiting ⑧ leveling

⑨ For measurement of vertical angles through theodolite, the instrument should be levelled with reference to the level bubble and the clamp that is used to rotate the telescope in the vertical plane.

- ⑩ Spindle : vertical plate ⑪ Foot screws : lower plate
- ⑫ Altitude : vertical circle ⑬ altitude : upper plate

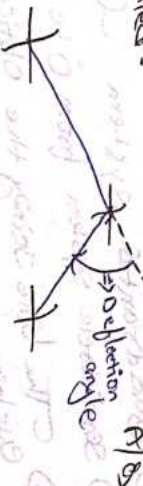
⑭ The following statements given pertain to theodolite used in surveying.

- ⑮ Identify the incorrect statement
- ⑯ The line of sight should be parallel to the horizontal axis
- ⑰ The horizontal axis should be $\perp$ to the vertical axis
- ⑱ The vertical cross hair should be $\perp$ to the horizontal axis (tilting axis)
- ⑲ The axis of plate bubble should be in a plane $\perp$ to the vertical axis.

- ⑳ The Lc of theodolite is
- ㉑ one degree ㉒ $1''$ ㉓ $2''$ ㉔ $20''$ (when no data is given we assume vertical theodolite)

㉕ The angle b/w the prolongation of the preceding line and the forward line of traverse is called.

- ㉖ Direct angle
- ㉗ excluded angle
- ㉘ interior angle
- ㉙ exterior included angle
- ㉚ Deflection angle



- ㉛ The most accurate instrument for measuring horizontal & vertical angle
- ㉜ theodolite ㉝ Dumpy level ㉞ Compass ㉟ Tape & chain

㊱ In transit theodolite, the line of sight can be reversed by reversing the telescope through

- ㊲ 90° in horizontal plane ㊳ 90° in vertical plane
- ㊴ 180° in horizontal plane ㊵ 180° in vertical plane

㊶ The transverse axis is transverse axis ?

㊷ The axis about which the telescope can be rotate in vertical plane

- ㊸ The axis about which the telescope can be rotate in horizontal plane
- ㊹ The vertical axis
- ㊺ The horizontal axis